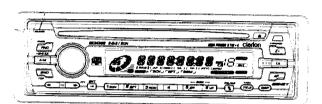
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Service Manual

CONET



RDS-EON FM/MW/LW Radio CD Combination with DVD/MD/CD Changer/ DAB / TV Control

Model

DXZ438R

(PE-2555E-A)

SPECIFICATIONS

Radio section

Tuning system:

PLL synthesizer tuner

Receiving frequencies:

FM: 87.5 to 108 MHz

(0.05 MHz steps)

MW: 531 to 1602 kHz

(9 kHz steps)

LW: 153 to 279 kHz

(3 kHz steps)

CD player section

System:

Compact disc digital audio system

Frequency response:

10 Hz to 20 kHz (+1/-1 dB)

Signal to noise ratio:

100 dB (1 kHz) IHF-A

Dynamic Range:

95 dB (1 kHz)

Distortion:

0.01%

General

Output power:

27 W x 4

(DIN45324, +B=14.4 V)

Power supply voltage:

14.4 V DC (10.8 V to 15.6 V allowable),

negative ground

Power consumption:

Less than 15 A

Speaker impedance:

40hm(40hm to 80hm allowable)

Auto antenna rated current:

500 mA or less

Weight:

1.2 kg

Dimensions:

178(W) x 50(H) x 155(D)mm

NOTE

- * We cannot supply PWB with component parts in principle. When a circuit on PWB has failure, please repair it by component parts base. Parts which are not mentioned in service manual are not
- * CD-ROM discs cannot be played by this unit.

COMPONENTS

PE-2555F-A

	1
300-7742-00	1
335-6035-20	1
370-6029-00	1
331-2497-00	2
345-3653-20	1
716-0726-01	1
850-6681-50	1
	335-6035-20 370-6029-00 331-2497-00 345-3653-20 716-0726-01

FEATURES

- 1.1-Bit D/A Converters and 8-Times Oversampling Digital Filter.
- 2. DIN Chassis with Detachable Control Aluminum Face with Blue Negative LC Display.

^{*} Specifications and design are subject to change without notice for further improvement.

To engineers in charge of repairor inspection of our products.

Before repair or inspection, make sure to follow the instructions so that customers and Engineers in charge of repair or inspection can avoid suffering any risk or injury.

1.Use specified parts.

The system uses parts with special safety features against fire and voltage. Use only parts with equivalent characteristics when replacing them.

The use of unspecified parts shall be regarded as remodeling for which we shall not be liable. The onus of product liability(PL) shall not be our responsibility in cases where an accident or failure is as a result of unspecified parts being used.

2.Place the parts and wiring back in their original p-ositions after replacement or re-wiring.

For proper circuit construction, use of insulationtubes, bonding, gaps to PWB, etc, is involved. The wiring connection and routing to the PWB are specially planned using clamps to keep away from heated and high voltage parts. Ensure that they are placed back in their original positions after repair or inspection. If extended damage is caused due to negligence during repair, the legal responsibility shall be with the repairing company.

3.Check for safety after repair.

Check that the screws, parts and wires are put b-ack securely in their original position after repair. Ensure for safety reasons there is no possibility of secondary problems around the repaired spots.

If extended damage is caused due to negligence of repair, the legal responsibility shall be with the repairing company.

Caution in removal and making wiring connection to the parts for the automobile.

Disconnect the battery terminal after turning the ignition key off. If wrong wiring connections are made with the battery connected, a short circuit and/or fire may occur. If extensive damage is caused due to negligence of repair, the legal responsibility shall be with the repairing company.

5. Cautions regarding chips.

Do not reuse removed chips even when no abnormality is observed in their appearance. Always replace them with new ones. (The chip parts include resistors, capacitors, diodes, transistors, etc). The negative pole of tantalum capacitors is highly susceptible to heat, so use special care when replacing them and check the operation afterwards.

6. Cautions in handing flexible PWB

Before working with a soldering iron, make sure that the iron tip temperature is around 270 °C. Take care not to apply the iron tip repeatedly (more than three times) to the same patterns. Also take care not to apply the tip with force.

 Turn the unit OFF during disassembly and parts replacement. Recheck all work before you apply power to the unit.

- 8.Cautions in checking that the optical pickup lights up.

 The laser is focused on the disc reflection surface through the lens of the optical pickup. When checking that the laser optical diode lights up, keep your eyes more than 30cms away from the lens. Prolonged viewing of the laser within 30cms may damage your eyesight.
- 9. Cautions in handing the optical pickup

The laser diode of the optical pickup can be damaged by electrostatic charge caused by your clothes and body. Make sure to avoid electrostatic charges on your clothes or body, or discharge static electricity before handling the optical pickup

9-1.Laser diode

The laser diode terminals are shorted for transportation in order to prevent electrostatic damage. After replacement, open the shorted circuit. When removing the pickup from the mechanism, short the terminals by soldering them to prevent this damage.

9-2. Actuator

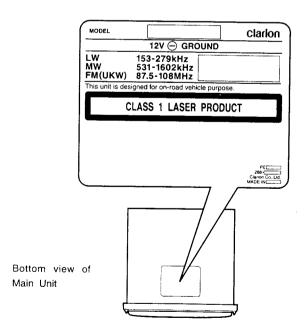
The actuator has a powerful magnetic circuit. If a magnetic material is put close to it, its characteristics will change. Ensure that no foreign substances enter through the ventilation slots in the cover.

9-3.Cleaning the lens

Dust on the optical lens affects performance. To clean the lens, apply a small amount of isopropyl alcohol to lens paper and wipe the lens gently.

CAUTIONS

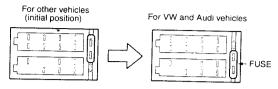
This appliance contains a laser system and is classified as a "CLASS 1 LASER PRODUST". To use this model properly, read this Owner's Manual carefully and keep this manual for your future reference. In case of any trouble with this player, please contact your nearest "AUTHORIZED service station". To prevent direct exposure to the laser beam, do not try to open the enclosure.



NOTES OF ISO CONNECTOR

For VW and Audi vehicles, change the position of fuse installation as shown on the diagram.(Figure 1)

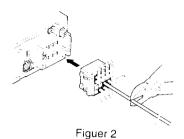
ISO CONNECTOR type



Main unit side ISO connector

Figuer 1

2. When the car stereo is installed in 1998 and later Volkswagen models, make sure to cut the car lead wire connected the A-5 terminal. (A breakdown could occur if the lead wire is not cut.) After cutting the lead wire, insulate the front end of the lead wire with insulation tape to prevent the risk of short-circuits. (Figure 2) Note: Before cutting the lead wire, disconnect the car battery - (negative) cable.



3. When the Main unit is also connected to an external amplifier in a wiring procedure, connect REMOTE on the external amplifier to the previously cut lead wire on the side of the connector.

TROUBLESHOOTING

Problem	Cause	Measure
Power does not turn on. (No sound is produced.)	Fuse is blown.	Replace with a fuse of the same amperage as the old fuse.
	Incorrect wiring.	Read the attached "Installation/Wire Connection Guide" once again and wire properly.
No sound output when operating the unit with amplifiers or power antenna attached.		1. Turn the unit off. 2. Remove all wires attached to the power antenna lead. Check each wire for a possible short to ground using an ohm meter. 3. Turn the unit back on. 4. Reconnect each amplifier remote wire to the power antenna lead one by one. If the amplifiers turn off before all wires are attached, use an external relay to provide remote-on voltage (excessive current required.)
Nothing happens when buttons are pressed. Display is not accurate.	The microprocessor has malfunctioned due to noise, etc.	Turn off the power, then press the [RELEASE] button and remove the DCP. Press the reset button for about 2 seconds with a thin rod.
		Reset button
	DCP or main unit connectors are dirty.	Wipe the dirt off with a soft cloth moistened with cleaning alcohol.
Compact disc cannot be loaded.	Another compact disc is already loaded.	Eject the compact disc before loading the new one.
Sound skips or is noisy.	Compact disc is dirty.	Clean the compact disc with a soft cloth.
	Compact disc is heavily scratched or warped.	Replace with a compact disc with no scratches.
Sound is bad directly after power is turned on.	Water droplets may form on the internal lens when the car is parked in a humid place.	Let dry for about 1 hour with the power on.

ERROR DISPLAYS

If an error occurs, one of the following displays is displayed. Take the measures described below to eliminate the problem.

	Error Display	Cause	Measure
	ERROR 2	A CD is caught inside the CD deck and is not ejected.	This is a failure of CD deck's mechanism.
CD	ERROR 3	A CD cannot be played due to scratches, etc.	Replace with a non-scratched non-warped disc
	ERROR 6	A CD is loaded upside-down inside the CD deck and does not play.	Eject the disc then reload it properly.
i	ERROR 2	A CD inside the CD changer is not loaded.	This is a failure of CD changer's mechanism.
CH	ERROR 3	A CD inside the CD changer cannot be played due to scratches, etc.	Replace with a non-scratched non-warped disc.
	ERROR 6	A CD inside the CD changer cannot be played because it is loaded upside-down.	Eject the disc then reload it properly.
:	ERROR H	Displayed when the temperature in the MD changer is too high and playback has been stopped automatically.	Lower the surrounding temperature and wait for a while to cool off MD changer.
	ERROR 2	An MD inside the MD changer is not loaded.	This is a failure of MD changer's mechanism.
CH	ERROR 3	An MD inside the MD changer cannot be played due to scratches, etc.	Replace with a non-scratched non-warped disc.
	ERROR 6	An MD inside the MD changer cannot be played because it is loaded upside-down.	Eject the disc then reload it properly.
		Displayed when a non-recorded MD is loaded in the MD changer.	Load a pre-recorded MD in the MD changer.
	ERROR 2	A DISC inside the DVD changer cannot be played.	This is a failure of DVD mechanism.
	ERROR 3	A DISC cannot be played due to scratches, etc.	Retry or replace with a non-scratched, non-warped-disc.
CH	ERROR 6	A DISC inside the DVD changer cannot be played because it is loaded upside-down.	Eject the disc then reload it properly.
	ERROR P	Parental level error.	Set the correct Parental level.
	ERROR R	Region code error.	Eject the disc and replace correct region code disc.

If an error display other than the ones described above appears, press the reset button.

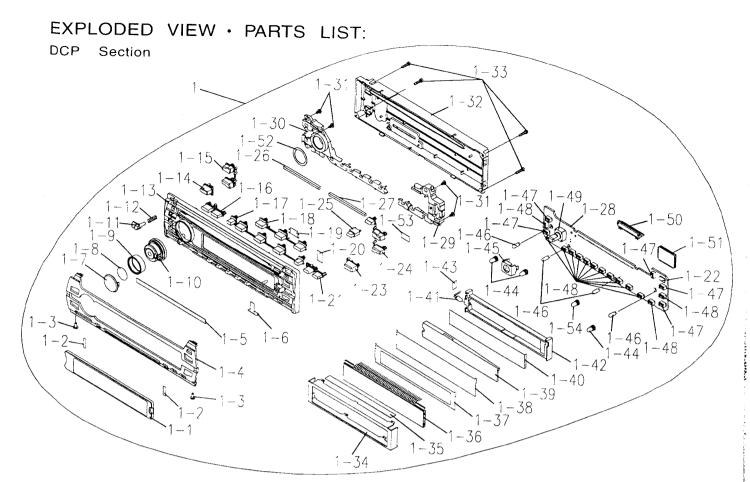
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EXPLANATION OF IC:

M30624MGA-156GP	052-3	928-00 MASTER MICRO COMPUTER
1.Outward Form: 100 pi	ns QF	P
Terminal Description		
pin 1 : REMOCON	: IN	: Remote controller signal input terminal.
pin 2 : T-BASE	: IN	: Time base pulse input.
pin 3 : CD SBSY	: IN	: Sub-Q data request input from the CD IC
pin 4 : RDS DATA	: IN	: Sub-Q data request input from the CD IC. : RDS serial data input. : RSD clock pulse input.
pin 5 : RDSCLK	: IN	: BSD clock pulse input
	: -	: Input " L" at single mode operation.
pin 7: CN VSS		: Input " L" at single mode operation.
		: At receiving the FM station, this port detects
pii. 0 : 1 W_01700	. 114	the stereo signal. And at seeking or scanning, this
		port detects the station detection signal.
		: Not in use.
pin 10: RESET	: •	: Reset signal input.
pin 11 : XOUT	: -	: Crystal connection,
pin 12: VSS	: -	: Negative supply voltage.
		: Crystal connection.
		: Positive supply voltage.
		: Not in use.
	· IN	: ACC detection signal input.
pin 17 B/LLDET	101	: Backup detection cignal input.
nin 18 : VEV INT	- HN	- Packup detection signal input.
pin 10 - NET IIVI	. IIV	: Backup detection signal input. : Key inturrupting signal input. : Connected to 27 pin.
pin 20 : B/L_ON	-	: Not in use.
pin 21 : KEY_ILL_REM	Λ	
	: 0	: Key illumination ON signal output.
pin 22 : BEEP		: Not in use.
pin 23 : NC	: 0	: Not in use.
pin 24 : V COLOR-G	: 0	: Not in use
pin 25 : EVOL DATA		: Serial data output to the E VOL IC.
pin 26 : V COLOR-R		
		: IE Bus serial data input.
		: IE Bus serial data output
		: EMULATOR communicate line.
		: EMULATOR communicate line
pin 31 : FLASH MODE	: IN	: Connected to GND.
pin 32 : NC	: 0	: Not in use.
pin 33 : EVOL CLK	: 0	: Clock pulse output to the E VOL IC.
pin 34: A-MAS 2		: Not in use.
pin 35 : A-MAS 1	: 0	: Not in use.
pin 36 : DISP DIM	. 0	
pin 37 : CTRI	. 0	Power IC control
pin 38 SYS ACC	. 0	: Power IC control. : ACC detect signal output.
pin 39 : FLASH MODE	. INI	Connected to CND
pin 40 : 5V REM		5V power supply ON signal output.
		Not in use.
pin 42 : A-REMOUT	: 0 :	Internal audio amplifier ON signal output.
pin 43 : PHONE INT	: IN :	: Telephone interrupt signal input.
pin 44 : FLASH MODE	: IN :	Connected to VDD.
pin 45 : ILL DET	: IN :	Illumination ON signal input.
pin 46 : AMP MUTE	: 0 :	Muting signal output to the Audio Power
		Amplifier.
pin 47 : SYS MUTE	0 :	System muting signal output
pin 48 : NAVIMUTE	0	Not in use
pin 49 : ZMLITECUT		Command pulse output to cut the CD zero
		cross mute signal
pin 50 : B/L+B :		
pin 50 . B/L+D :	. 0 :	LCD display control.
pin 51 LODGEK :	· U :	Serial data clock output to LCD driver. Serial data output to the LCD driver. Serial data input from the LCD driver. The chip enable serial output to the LCD
pin 52 : LCD SO :	· O :	Serial data output to the LCD driver.
pin 53 : LCD SI :	IN :	Serial data input from the LCD driver.
pin 54 : LCD CE :	0 :	The chip enable serial output to the LCD
		driver.
pin 55 : JOGA(CW) :	IN:	JOG pulse input.
pin 56 : JOGB(CCW) :	IN ·	JOG pulse input
		Not in use.
i.		Not in use.
pin 59 : INIT3 :	IIV :	woder distinguish.
pin 60 : VDD :	- :	Positive supply voltage.
pin 61 : INIT4 : :	IN :	Model distinguish.
pin 62 : GND .	- :	Connect to GND.
pin 63 : OFFSETDET :	IN :	Speaker distroied protect.

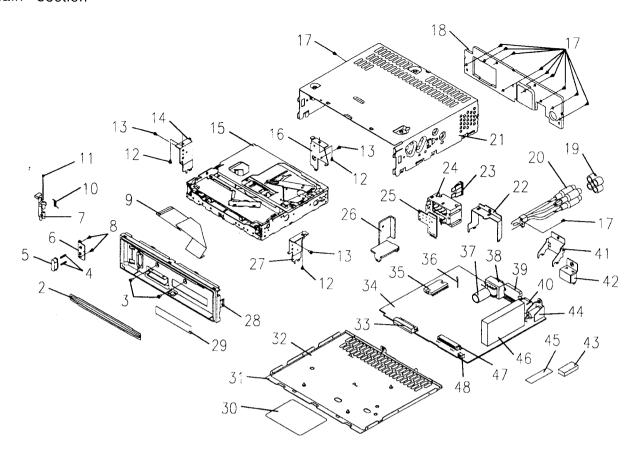
pin 64 : NC	: IN	: Not in use.
pin 65 : NC	: IN	: Not in use.
pin 66 : NC	: IN	: Not in use.
pin 67 : NC	: IN	: Not in use.
pin 68 : NC	: IN	: Not in use.
pin 69 : NC	: IN	: Not in use.
pin 70 : NC	: IN	: Not in use.
pin 71 : NC	: IN	: Not in use.
pin 72 : NC	: IN	: Not in use.
pin 73 : LDMUTE	0	Connected to CD MECHA
pin 74 : LD CON	. 1/0	
pin 75 : TR-A	: IN	: Photo sensor signal input from the CD MECHA.
pin 76: TR-B	IN.	
pin 77 : CHU SW	: IN	: Photo sensor signal input from the CD MECHA. : Connected to CD MECHA.
pin 78 : SSTOP	: IN	: Connected to CD MECHA:
pin 79 : CD RESET		
pin 80 : CCE		The reset pulse output to the CD IC.
pin 81 : BUCK		Chip enable signal output.
•	: 0	: Clock pulse output to the CD IC.
pin 82 : BUS3	: 1/0	The state of the s
pin 83 : BUS2	. 1/0	110 02 10:
pin 84 : BUS1	1/0	
pin 85 BUS0	: 1:0	The state of the s
pin 86 : CD 5V	. 0	: Power supply control signal output for
		the CD IC/DAC IC. " H" =ON.
pin 87 : PLL_CLK	: 0	: Clock pulse output to the PLL IC.
pin 88 : PLL_SI	· IN	: Serial data input from the PLL IC.
pin 89 : PLL_SO	: 0	: Serial data output to the PLL IC.
pin 90 : PLL_CE	_ ; 0	The chip enable signal output to the PLL IC.
pin 91 : RDS_TEST_	ST	
	. 0	Outputting "H" without the test mode.
pin 92 : S-METER	iV.	. The input terminal of internal A/D converter
		to monitor the radio field strength.
pin 93: NOISE 1	: IN	: Input terminal of internal ADC to sense the
		RDS-noise-level.
pin 94 : GND	: -	: Connected to GND.
pin 95 : KEY A/D	: IN	Input terminal of A/D converter for Key
		judgment.
pin 96: VREF	1 -	: Reference voltage.
pin 97: A VDD	: -	: Positive supply voltage for the Analog
		section.
pin 98: MUTE_SPEE	D_UP	
	: 0	: Station detection speed up command
		output fo RDS.
pin 99 : RDS_MUTE	: 0	: RDS mute signal output.
pin100: RDS_DCHG	: 0	: RDS dis-charge signal output.
		9-1-9-1-9-1

DXZ438R



NO.	PART NO.	DESCRIPTION	Q'TY	NO.	PART NO. DESCRIPTION	Q'T'
1	DCP-441-700	DCP ASSY	1	1-28	039-2296-00 SWITCH PWB	<u>Q 1</u> 1
1-1	373-1000-01	DIAL-CVR	1		(WITHOUT COMPONE	
1-2	347-6813-00	DOUDLE FACE	2	1-29	335-6895-00 ILLUMI PLATE(R	
1-3	778-6019-01	SCREW	2	1-30	335-6896-00 ILLUMI PLATE(L)	1
1-4	371-5735-04	FACE PANEL	1	1-31	716-1764-00 PAD SCREW	1
1-5	347-6990-00	DOUDLE FACE	1 1	1-32	335-6897-00 REAR-CVR	4
1-6	347-6995-00	SURGE FILM	1	1-33	716-0872-11 PAD SCREW(M1.7x6)	1
1-7	380-5553-00	KNOB		1-34	331-3572-00 LCD-COVER	4
1-8	347-6988-00	DOUDLE FACE	1	1-35	347-7014-00 FILM	1
1-9	345-5228-00	RUBBER RING	1	1-36	379-1263-41 LCD	
1-10	380-5551-00	INNER KNOB	1	1-37	347-6997-00 BLACK FILM	1
1-11	382-6615-02	BUTTON(RELEASE)	1	1-38	347-6998-00 LCD FILM	1
1-12	750-6743-00	SPRING	1	1-39	335-6882-00 ILLUMI PLATE	
1-13	370-6028-00	ESCUTCHEON(F)	1	1-40	347-6991-00 REFLECTPR	1
1-14	382-6608-00	BUTTON(A-M)	1	1-41	001-7046-00 DIODE	
1-15	382-6606-01	BUTTON(FNC/BND)	1 1	1-42	335-6892-00 LCD-HOLDER	
1-16	382-6609-00	BUTTON(FF/FB)		1-43	347-6698-00 SHADE	1
1-17	382-6610-01	BUTTON(E/1/3/5/P)	1	1-44	345-7148-20 LAMP CAP	3
1-18	382-6611-00	BUTTON(2/4/6)	1	1-45	331-3337-00 VR-HOLDER	
1-19	347-6994-00	SHADE FILM	1	1-46	017-0444-00 PILOTLAMP(14V 50mA)	1
1-20	347-6993-00	SHADE FILM	1	1-47	013-6507-50 LUMI SWITCH	5
1-21	382-6612-00	BUTTON(T/D)	1	1-48	013-6312-50 SWITCH	14
1-22	060-4017-90	IR-RECIEVER	1	1-49	016-9900-84 VR W/SHAFT	
1-23	382-6613-00	BUTTON(TA)		1-50	076-0615-00 PLUG	1
1-24		BUTTON(Z/AF/EJ)	1	1-51	051-6066-00 IC	1
1-25	335-6898-00		1	1-52	347-7676-00 FILM	1
1-26	347-6996-00	CUSHION	1	1-53	347-7666-00 SHADE	1
1-27	347-6989-00	CUSHION		1-54	347-3814-87 LAMP CAP	1

Main Section



NO.	PARTS NO.	DESCRIPTION	QTY
2	346-0097-00	LEATHER SHEET	1
3	780-2607-02	MACHINE SCREW(M2.6x7)	2
4	750-3173-00	SPRING	2
5	382-4078-00	BUTTON (P-OUT)	1
6	331-2594-00	HOOK PLATE	1
7	335-5915-01	HOOK	1
8	716-0778-00	SCREW(M2x6)	2
9	816-2627-50	FALT WIRE	1
10	750-3219-00	SPRING(F-HOOK)	1
11	341-1627-00	SHAFT	1
12	714-3004-81	MACHINE SCREW(M3x4)	3
13	714-2603-80	MACHINE SCREW(M2.6x3)	3
14	331-3570-00	MECH-SUB-BRKT(L)	1
15	929-0221-80	CD-MECH-MODULE	1
16	331-3427-00	MECH BRKT(B)	1
17	714-3006-81	MACHINE SCREW(M3x6)	11
18	313-1866-00	HEAT SINK	1
19	345-3799-20	RUBBER PART	4
20	855-5428-50	RCA-PIN-CORD	1
21	310-1778-00	UPPER CASE	1
22	331-3562-01	CONNECTOR-HOLD	1
23	060-0057-57	AUTO FUSE(15A)	1
24	074-1285-00	OUTLET SOCKET	1
25	039-1400-30	ISO PWB (WITHOUT COMPONENT)	1

	т	T	····
NO.	PARTS NO.	DESCRIPTION	Q'TY
26	313-1867-00	HEAT SINK	1
27	331-3569-00	MECH-SUB-BRKT(R)	1
28	370-6027-00	ESCUTCHEON(I)	1
29	291-0067-00	STICKER	1
30	286-6123-00	SETPLATE	1
31	311-1859-02	LOWER CASE	1
32	347-6880-00	INSULATOR	1
33	074-1217-00	OUTLET SOCKET	1
34	039-2297-00	MAIN PWB	1
		(WITHOUT COMPONENT)	
35	051-3297-10	IC	1
36	321-1036-00	CLAMP	1
37	042-0447-00	ALUMI-ELE-C	1
38	009-9006-60	CHOKE	1
39	051-2050-00	IC	1
40	074-1194-00	OUTLET SOCKET	1
41	331-3560-01	IC HOLDER	1
42	331-3567-00	CONNECTOR-HOLD	1
43	345-5312-00	CUSHION	1
44	092-4000-51	ANT-RECEPT	1
45	347-6341-00	E-SHEET	1
46	880-2090C	TUNER	1
47	074-1237-76	OUTLET SOCKET	1
48	013-6103-00	TACT SWITCH	1

ELECTRICAL PARTS LIST

Main PWB section (B1)

DC=			¬,		· · · · · · · · · · · · · · · · · · ·			
	D. PART No.	DESCRIPTION	7	PART No.	DESCRIPTION	REF N	o. PART No.	DESCRIPTION
C 2	166-2201-50	,	C 131	1	50V 0.033uF	C 616	1.22	
C 3	166-2201-50	1	C 132	i	50V 0.033uF	C 617	182-2263-3	7 16V 22uF
C 4	1	50V 0.01uF	C 133	1	50V 0.033uF	C 619	1	0 50V 100pF
C 6		25V 0.022uF	C 134	4	50V 0.033uF	C 624	166-1011-5	0 50V 100pF
C 8	182-4753-57	1	C 135		50V 0.033uF	C 801	168-2232-5	5 25 V 0.022 uF
C 9		50V 0.01uF	C 136	ŧ	50V 0.033uF	C 802	166-8211-5	50V 820pF
C 10	ı	50V 1000pF	C 137	172-3331-15	50V 0.033uF	C 803	166-6811-5	50V 680pF
C 11	182-1053-67		C 140	182-2256-55		C 804	168-1032-5	50V 0.01uF
C 12		25V 0.033uF	C 141	182-2256-55	1	C 805	168-2232-5	5 25 V 0.022 uF
C 13	1	25V 0.018uF	C 142	182-2256-55		C 806	182-2253-61	7 50V 2.2pF
C 14		25V 0.018uF	C 143	182-2256-55	1	C 807	166-3311-50	50V 330pF
C 17	182-4763-35		C 210	182-2263-17	1	C 808	166-4701-50	1
C 18		25 V 0.022 uF	C 214		16V 2200uF	C 809	166-5601-50	50V 56pF
C 21	182-1073-35	ľ	C 222	182-4763-39		C 810	166-5611-50	50V 560pF
C 22	182-4763-35	1	C 223	1	50V 0.022uF	C 811	182-4763-17	1
C 23		50V 1200pF	C 224	182-2263-37	I	C 812	168-1045-56	1
C 24	168-1045-56		C 225	182-1073-39		D 102	001-0466-90	S5688B
C 25	182-1053-67		C 227	182-1063-37	1	D 103	001-0466-90	S5688B
C 26	168-8222-55	· ·	C 228	182-4763-39	1	D 104	001-0466-90	1
C 27	182-4763-19		C 229	182-1063-37		D 105	001-0466-90	S5688B
C 28	168-1032-55		11	173-1021-18	1	D 106	001-0466-90	S5688B
C 29	166-1011-50	'	11	182-1073-29	ŀ	D 107	001-0466-90	S5688B
C 30	166-1011-50	,	11_	182-1073-17		D 108	001-0466-90	S5688B
C 31	166-3311-50		H.	168-1032-55		D 109	001-0466-90	S5688B
C 32	166-1801-50		1 -	182-2263-17		D 110	001-0347-41	MA4075M
C 33	166-1801-50		l B	182-2263-17		D 201	001-0466-90	1
C 35	166-1011-50	· · · · · · · · · · · · · · · · · · ·	1	182-2263-17		D 202	001-0516-90	
C 36	168-1032-55			182-2263-17		D 203	001-0592-00	RM4Z
C 37	168-1032-55			182-1053-67		D 204	001-0466-90	
C 101	168-1022-55		1	182-1053-67		D 221	001-0516-90	
C 102	166-1011-50	•		182-1053-67		D 225	001-0466-91	
1	178-2242-78 178-2242-78		1	182-1053-67		D 501	001-0516-90	
	178-2242-78			182-1063-37		D 502	001-0516-90	
	178-2242-78			182-1063-37			001-0347-23	
	182-4763-39		_	182-1063-37		I	001-0516-90	1
1	182-2263-37			182-1063-37		. 1	001-0516-90	1
	172-2231-15	•	i i	182-4763-19		1	001-0516-90	
1 -	182-2253-67	· · · · · · · · · · · · · · · · · · ·		182-1063-37		1	001-0516-90	
ı	166-1011-50	' 1		182-4763-39			001-0516-90	1
l	166-1011-50		i l	168-1045-56		1	001-0516-90	
í	166-4711-50		l .	168-4722-55	· '	1	051-6201-90	
I	166-4711-50		1 1	168-4722-55		1	051-2050-00	
1 _	166-4711-50	,		182-1053-67		1	051-3297-10	
	166-4711-50		, ,	182-1053-67		1	051-5028-90	l l
l .	166-4711-50			166-1011-50 166-1011-50			051-0350-93	
ł .	166-4711-50			166-1011-50			1 1	S-80821CNMC
_	166-4711-50			166-1011-50		IC 601	us2-3928-00	M30624MG A-
	166-4711-50			042-0650-00		10 600	DE 1 0000 00	156GP
	166-1011-50			168-4732-78			051-6600-38	
	166-1011-50			168-1032-55	1		051-0350-93	
	172-3331-15	·		042-0577-00			051-4607-90	1
	1		- 3.3	00//-00/	0.0 ¥ 100uF	J 601	0/4-1194-00	DUTLET SOCKET

J 602	Io PART No.	DESCRIPTION	· · · · ·	PART No.	DESCRIPTION		PART No. DESCRIPTION
1,	1017-1201-10	OUTLET SOCKET	R 6	119-4721-15	1/16W 4.7Kohm	R 479	DESCRIPTION 119-3311-15 1/16W 3300hm
J 604	1	OUTLET SOCKET	R 7		1/16W 5.6Kohm	R 481	119-3311-15 1/16W 3300hm
L 1	010-2003-04	COIL	R 8	1	1/16W 1Kohm	R 482	119-1021-15 1/16W 1Kohm
L 2	010-2230-88	220uH	R 9	1	1/16W 10Kohm	R 501	1
L 3	010-2285-56	BLM21B222S	R 10		1/4WS 330ohm	R 502	032-0140-58 1/10W 51 Kohm(F)
L 4	1	BLM21B222S	R 11		1/16W 10Kohm	R 503	032-0140-58 1/10W 51 Kohm(F)
L 5	010-2230-76		R 12		1/16W 2.2Kohm	R 504	032-0140-58 1/10W 51 Kohm(F)
L 401		BLM21B222S	R 13	1	1/16W 56Kohm	11	032-0140-58 1/10W 51 Kohm(F)
L 402	1	BLM21B222S	_{R 14}	1	1/16W 10Kohm	R 505	032-0140-51 1/10W 15Kohm(F)
L 403		BLM21B222S	R 15		1/16W 10Kohm	11	032-0140-51 1/10W 15Kohm(F)
L 404	1	BLM21B222S	R 16		1/16W 12Kohm	R 507	032-0140-51 1/10W 15Kohm(F)
L 601	010-3100-66		R 17	1	1/16W 56Kohm	11	032-0140-51 1/10W 15Kohm(F)
L 602	010-3100-66		R 18		1/16W 1.5Kohm	R 509	119-3311-15 1/16W 330ohm
L 603	010-3100-66		R 19	1	1/16W 1.5Kohm	R 537	119-8221-15 1/16W 8.2Kohm
L 801	010-2230-88		R 20	1	1/16W 1Kohm	R 538	119-3321-15 1/16W 3.3Kohm
Q 1	125-4012-90		R 21	l .	1/16W 270ohm	R 540	119-2231-15 1/16W 22Kohm
Q 2	125-0199-93		R 22		1/16W 2700nm 1/16W 100Kohm	R 541	119-1021-15 1/16W 1Kohm
Q 3	125-2199-93		R 23	i .	1/16W 10Kohm	R 551	119-4721-15 1/16W 4.7Kohm
Q 4	125-3004-90		R 24	1	1/16W 10Konm	R 553	119-4721-15 1/16W 4.7Kohm
Q 5	125-3004-90		R 25			R 554	119-1011-15 1/16W 100ohm
Q 6	198-0669-00				1/16W 1Kohm	R 555	119-1011-15 1/16W 100ohm
Q 210	125-0200-96		1	t l	1/16W 820ohm	R 556	119-1011-15 1/16W 100ohm
Q 211	125-2199-96				1/16W 12Kohm	R 557	119-1011-15 1/16W 100ohm
Q 227	193-1802-61		1		1/16W 10Kohm	R 603	116-6801-15 1/4WS 680hm
Q 228	125-4011-90		1 .		1/16W 1Kohm	R 604	119-3321-15 1/16W 3.3Kohm
Q 250	125-0199-96				1/16W 330ohm	R 607	119-2231-15 1/16W 22Kohm
Q 251	125-2199-96				1/16W 330ohm	R 608	119-1031-15 1/16W 10Kohm
Q 452	125-4012-90		1 1	·	1/16W 330ohm		119-4731-15 1/16W 47Kohm
Q 453	125-4012-90				1/16W 330ohm	11	119-4721-15 1/16W 4.7Kohm
Q 454	125-4012-90	1	1 1		1/4WS 2.20hm	f 1	119-1041-15 1/16W 100Kohm
Q 455	125-4012-90	1	l i	1	1/4WS 2.20hm	t I	119-1041-15 1/16W 100Kohm
Q 501	125-2199-96		1 1	1	1/4WS 2.20hm	11	119-4731-15 1/16W 47Kohm
Q 502	125-0199-96		1		1/4WS 2.20hm		119-4731-15 1/16W 47Kohm
Q 503	125-4010-90	ľ			1/4WS 2.20hm	l I _	119-1031-15 1/16W 10Kohm
Q 505	125-3005-90			1	1/4WS 2.2ohm	1	119-4711-15 1/16W 470ohm
Q 506	125-3005-90			1	1/4WS 2.20hm		119-3311-15 1/16W 330ohm
Q 507	125-2199-93	E	1 1	1	1/4WS 2.20hm		119-1031-15 1/16W 10Kohm
Q 508	125-2199-96				1/16W 3.3Kohm	1 1	116-1221-15 1/4WS 1.2Kohm
Q 602	125-0199-98	i i			1/16W 18Kohm	1 1	119-1521-15 1/16W 1.5Kohm
Q 603	125-2199-93				1/16W 12Kohm		119-1031-15 1/16W 10Kohm
Q 604	125-3004-90			1	1/16W 100ohm		116-1521-15 1/16W 1.5Kohm
Q 606	125-2199-93				1/16W 330ohm		119-1031-15 1/16W 10Kohm
Q 607	125-2199-93				1/16W 10Kohm		119-3321-15 1/16W 3.3Kohm
Q 609	125-3007-90 F				1/16W 270Kohm		119-1031-15 1/16W 10Kohm
Q 610	125-3007-901	1			1/16W 56Kohm		119-5621-15 1/16W 5.6Kohm
Q 611	125-2199-93 P				1/4WS 1.5Kohm		119-1811-15 1/16W 180ohm
Q 612	1				1/16W 4.7Kohm		119-1811-15 1/16W 180ohm
Q 620	125-4010-90 k				1/16W 4.7Kohm	1 1	l19-1811-15 1/16W 180ohm
Q 801	125-2199-93 k	i			1/16W 4.7Kohm		119-1811-15 1/16W 180ohm
R 3	125-2199-92	I .		I .	1/16W 4.7Kohm	R 658	119-1041-15 1/16W 100Kohm
5 .		. !!		1	/16W 330ohm	R 659	19-4731-15 1/16W 47Kohm
	119-1021-15 1	/ 16W 1KOhm	R 477 1	19-3311-15 1	/16W 330ohm	R 660 H	19-1531-15 1/16W 15Kohm
	119-3311-15 1	/40/4/ 000 : 11	t t		/16W 330ohm		Total in total in total

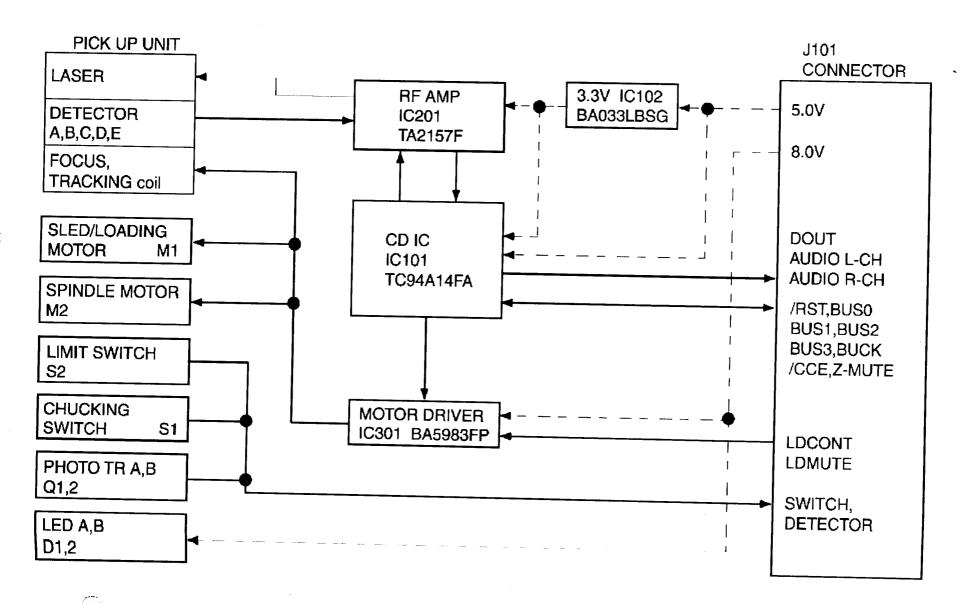
REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION
R 662	119-2221-15	1/16W 2.2Kohm	R 801	119-3331-15	1/16W 33Kohm		060-0122-20	
R 663	119-1031-15	1/16W 10Kohm	R 802	119-1031-15	1/16W 10Kohm	T 101	009-9006-60	CHOKE
R 664	119-2221-15	1/16W 2.2Kohm	R 803	119-1041-15	1/16W 100Kohm	VR 101	012-4431-13	470Kohm
R 670	119-4731-15	1/16W 47Kohm	R 804	119-2211-15	I	1	061-1066-00	
R 690	119-4721-15	1/16W 4.7Kohm	R 805	119-1231-15	1/16W 12Kohm	X 601	060-1505-50	10MHZ
R 691	119-4721-15	1/16W 4.7Kohm	R 806	119-3321-15	1/16W 3.3Kohm	X 801	061-3013-00	4.33MHZ
R 697	119-1031-15	1/16W 10Kohm	S 601	013-6103-00	SWITCH			•

Switch PWB section (B2)

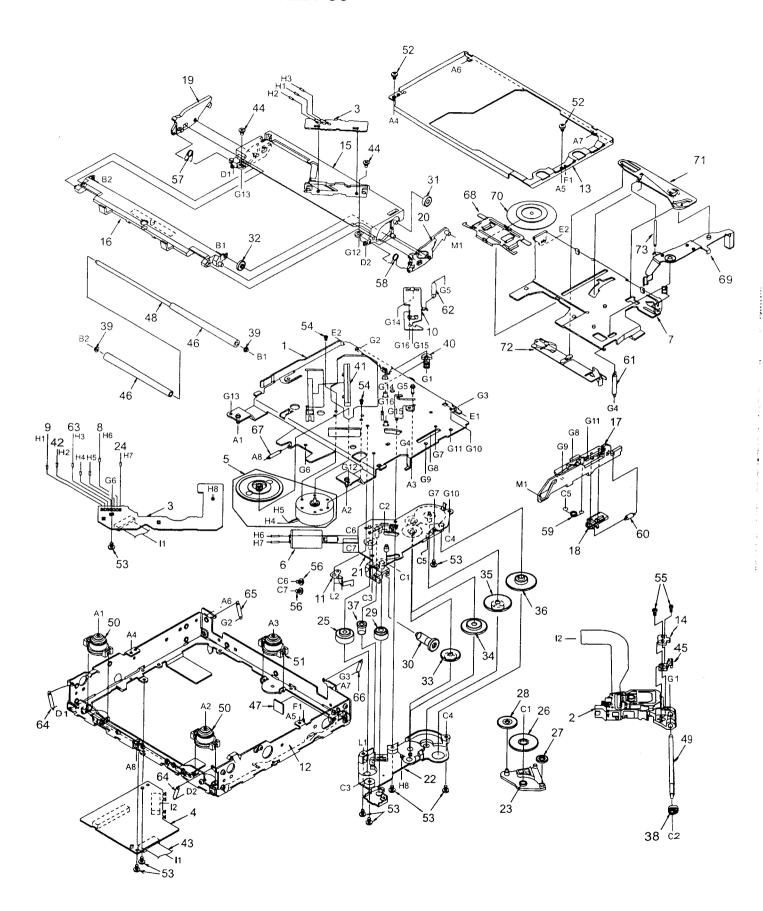
REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION
C 702	168-4732-78	25V 0.047uF	PL 3	017-0444-00	14V 50MA	_	013-6312-50	
C 703	168-4732-78	25V 0.047uF	PL 4	017-0444-00	14V 50MA	S 707	013-6312-50	SWITCH
C 704	042-0416-52	10V 10uF TAN	IR 701	060-4017-90	IRSAC11	S 708	013-6312-50	SWITCH
C 705	042-0416-52	10V 10uF TAN	R 701	119-1031-15	1/16W 10Kohm	1	013-6312-50	
C 706	168-4732-78	25V 0.047uF	R 702	119-1011-15	1/16W 100ohm	l .	013-6312-50	
D 711	001-7046-00	DIODE	R 703	119-1021-15	1/16W 1Kohm	1	013-6312-50	
D 712	001-0584-27	MA8110	R 704	119-3311-15	1/16W 330ohm	1	013-6312-50	
D 713	001-0529-29	MA8051M	R 705	119-1041-15	1/16W 100Kohm	1	i	LUMISWITCH
D 714	001-0529-41	MA8075M	R 706	119-3921-15	1/16W 3.9Kohm	1	013-6312-50	
D 715	001-0529-41	MA8075M	R 707	119-2711-15	1/16W 270ohm			LUMI SWITCH
D 716	001-0529-41	MA8075M	S 701	013-6312-50	SWITCH	1		LUMI SWITCH
D 717	001-0529-41	MA8075M	S 702	013-6312-50	SWITCH	i i	013-6312-50	
IC 701	051-6066-00	NJ U6535	S 703	013-6312-50	SWITCH	1 1	,	LUMI SWITCH
P 703	076-0615-00	PLUG	S 704	013-6312-50	SWITCH			LUMI SWITCH
PL 1	017-0444-00	14V 50MA	S 705	013-6312-50	SWITCH	} I	I	VREMR1514
PL 2	017-0444-00	14V 50MA					1	

ISO PWB section (B3)

REF No.	PART No.	DESCRIPTION
1903	074-1285-00	ISO
FUSE	060-0057-57	15A



EXPLODED VIEW:



PARTS LIST:

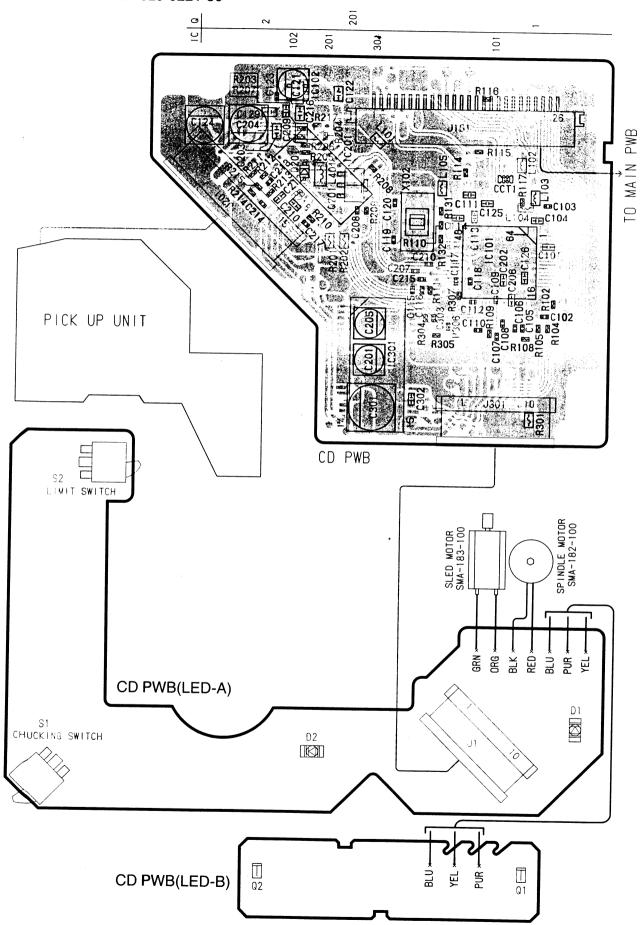
	NO.	PARTS NO.	DESCRIPTION	OTV
	1	966-0595-25	DRIVE PLATE ASSY	QTY
	2	969-0065-30		1
	3	039-1944-21	LED PWB	1
		000 1044 21	(WITHOUT COMPONENT)	1
	4	039-1945-20	CD PWB	1
		333 13 13 23	(WITHOUT COMPONENT)	'
	5	SMA-182-100		1
	6	SMA-183-100		1
	7	620-1022-24		1
	8	803-4906-60	VINYL COAT WIRE(ORG)	1
1	9	816-2591-00	LEAD WIRE(YEL)	1
	10	620-1025-22	ID-LOCK PLATE	1
Ì	11	620-1026-21	SPRING PLATE	1
İ	12	620-1027-25	LOWER CHASSIS	1
Ī	13	620-1028-22	UPPER CHASSIS	1
	14	966-0638-20	SH-RACK-ASSY	1
ſ	15	621-0598-26	UPPER GUIDE	1
	16	621-0599-25	ROLLER GUIDE	1
	17	621-0600-25	SHIFT LEVER	1 .
	18	621-0601-21	RACK	1
	19	621-0602-22	LOCK ARM(L)	1
L	20	621-0603-25	LOCK ARM(R)	1
L	21	621-0604-22	GEAR BASE	1
L	22	621-0605-22	GEAR COVER	1
L	23	621-0606-21	IDLE CASE	1
L	24	816-2590-00	VINYL COAT WIRE(GRN)	1
L	25	621-0608-21	SECOND GEAR	1
L	26	621-0609-20	BASE GEAR	1
L	27	621-0610-20	IDLE GEAR A	1
L	28	 	IDLE GEAR B	1
L	29		ROLLER GEAR A	1
_	30	621-0613-20	ROLLER GEAR B	1
_	31		ROLLER GEAR C	1
_	32	621-0615-21	ROLLER GEAR D	1
_	33	621-0616-20	POWER GEAR A	1
	34		ROWER GEAR B	1
_	35		ROWER GEAR C	1
_	36	621-0619-20	POWER GEAR D	1

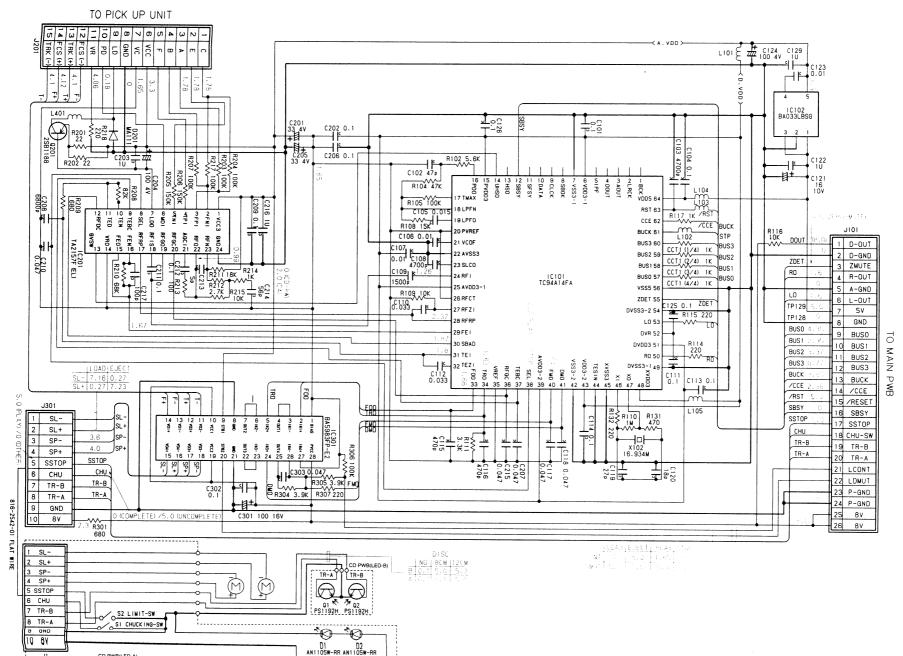
PARTS NO.	DESCRIPTION	QTY
621-0620-20	THREAD GEAR A	1
621-0621-20	THREAD GEAR B	1
621-0622-21	ROLLER SLEEVE	2
621-0623-22	LS-HOLDER	1
621-0624-22	GUIDE RAIL	1
816-2593-00	LEAD WIRE(PUR)	1
816-2542-01	FLAT WIRE(10P)	1
716-3473-00	SCREW	2
621-0709-20	SH-BASE	1
621-0629-20	LOADING ROLLER	2
345-8704-20	CUSHION RUBBER	1
622-1571-21	ROLLER SHAFT	1
624-0018-01	LEAD SCREW	1
629-0081-20	DAMPER F	2
629-0082-20	DAMPER R	1
714-2003-81	MACHINE SCREW	2
716-1507-00	SCREW	8
716-1733-00	SCREW	2
716-3469-00	SCREW	2
716-3446-00	SCREW	2
750-3465-21	ROLLER SPRING(L)	1
750-3466-20	ROLLER SPRING(R)	1
750-3467-21	SHIFT SPRING	1
750-3468-20	RACK SPRING	1
750-3469-20	CLAMPER SPRING	1
750-3470-20	ID-LOCK SPRING	1
816-2592-00	LEAD WIRE(BLU)	1
750-3472-21	DR-SPRING F	2
750-3473-20	DR-SPRING RA	1
750-3474-20	DR-SPRING RB	1
750-3475-21	DR-SPRING C	1
620-1023-23	CLAMPER PLATE	1
620-1024-23	SENSOR ARM	1
621-0708-20	CLAMPER RING	1
621-0626-21	STOPPER LINK	1
621-0627-21	DISC STOPPER	1
750-3471-20	SENSOR SPRING	1
	621-0620-20 621-0621-20 621-0623-22 621-0623-22 621-0624-22 816-2593-00 816-2542-01 716-3473-00 621-0629-20 345-8704-20 622-1571-21 624-0018-01 629-0081-20 629-0082-20 714-2003-81 716-1507-00 716-1733-00 716-3469-00 750-3465-21 750-3465-21 750-3468-20 750-3472-21 750-3472-21 750-3473-20 750-3473-20 750-3473-20 750-3475-21 620-1023-23 621-0708-20 621-0626-21 621-0626-21	621-0620-20 THREAD GEAR A 621-0621-20 THREAD GEAR B 621-0622-21 ROLLER SLEEVE 621-0623-22 LS-HOLDER 621-0624-22 GUIDE RAIL 816-2593-00 LEAD WIRE(PUR) 816-2542-01 FLAT WIRE(10P) 716-3473-00 SCREW 621-0709-20 SH-BASE 621-0629-20 LOADING ROLLER 345-8704-20 CUSHION RUBBER 622-1571-21 ROLLER SHAFT 624-0018-01 LEAD SCREW 629-0081-20 DAMPER F 629-0082-20 DAMPER R 714-2003-81 MACHINE SCREW 716-1507-00 SCREW 716-3446-00 SCREW 716-3446-00 SCREW 750-3465-21 ROLLER SPRING(R) 750-3466-20 ROLLER SPRING(R) 750-3469-20 CLAMPER SPRING 750-3469-20 CLAMPER SPRING 816-2592-00 LEAD WIRE(BLU) 750-3470-20 ID-LOCK SPRING 816-2592-00 LEAD WIRE(BLU) 750-3473-20 DR-SPRING RA 750-3475-21 DR-SPRING RB 750-3475-21 DR-SPRING C 620-1023-23 CLAMPER RING 621-0626-21 STOPPER LINK 621-0627-21 DISC STOPPER

ELECTRICAL PARTS LIST:

	RE	F No	PART No.	DESCRIPTION	7 6	REE N	o. PART No.	DESCRIPTION	7 [
	С	101			I	20		DESCRIPTION	1 F			PART No.		RIPTION
	С	102		1				1	-11	R 11	- 1	033-2211-1		
	С	103	1	1				1	Ш	R 11	- 1	033-1031-1	i i	
	С	104		1		-			11	R 11		033-1021-1	1	
	С	105	046-1532-78	1			1	E .	11	R 13	1	033-4711-15	1	
	С	106	046-1032-78	1	\parallel_{c}		i		11	R 13	- 1	033-2211-15	1	
	С	107	046-1032-78	1			1	1 '	11	R 20		117-2201-15		
	С		046-4722-58	l e e e e e e e e e e e e e e e e e e e			i		Ш	R 20		117-2201-15		
			046-1522-58	1	\prod_{c}		1	1	11	₹ 20		033-1041-15		
	_		1	· ·							- 1	033-1041-15	1	
	С	111	168-1042-78		Πc		1	l .				033-1541-15		
1	С	112	046-3332-78		llc					0	- 1	033-1541-15	1	
	С		168-1042-78		\prod_{D}		1					033-1041-15		
-	С	114	168-1042-78		Hic			1			- 1	033-8231-15	,	
-	С	115	046-4712-58		Hic		1	i e	F		- 1	033-6811-15	1	
- 1	С		046-4712-58	*	llic		I	l .	F		- 1	033-6831-15	1	
- 10	С		043-0533-50		llic		1	BA5983FP-E2			- 1)33-1831-15	1	
	С		043-0533-50			101					- 1	33-2721-15		
	С		045-2701-50			201	1 1		F			33-1011-15		
	2	1	045-1801-50		راا	301	074-1138-60		F		- 1	33-1021-15		1
)	1	163-1063-35		١١،	101	1				- 1	33-1031-15		
		1	178-1052-78			102	1	BLM21B102SPT			- 1	33-1041-15		
		i	046-1032-78					BLM21B102SPT BLM21B102SPT	R			33-2211-15		•
		i	163-1073-05				1	BLM21B102SPT	R		- 1	17-6811-15		
			168-1042-78		L		1 1	BLM21B102SPT	R	304		33-3921-15		1
	, .	- 1	168-1042-78			401	010-2263-37	1	R		- 1	33-3921-15		li li
			178-1052-78		١	201	131-1188-50	1	R	306	- 1	33-1041-15		1
) 2	1	163-3363-05	i	R		1	1/16W 5.6k ohm	R	307		33-2211-15		
c	; 2	- 1	168-1042-78	1	l _R				X	102		60-1528-90		1
c	; 2	1	178-1052-78		R	105	1	1/16W 47k ohm	D	1		01-7058-90		
lc	; 2	- 1	163-1073-05		R		1	1/16W 100k ohm	D	2	00	01-7058-90	AN1105	W-RR
C	2	- 1	163-3363-05		l'i		i i	1/16W 15k ohm	J	1	1	74-1138-60		
C	2	- 1	168-1042-78		R	110	1 1	1/16W 10k ohm	Q	1	1	60-4015-90 I		1
c	2		043-0533-50		R	111	1	1/16W 1M ohm	Q	2	1	60-4015-90		
c			046-6822-58		R			1/16W 3.3k ohm	S	1	1	13-7414-50		ING
			5 5522 55 6	осорі	Щ.	114	033-2211-15 1	I/16W 220 ohm	S	2	01	3-7413-50 L	IMIT	

PRINTED WIRING BOARD:



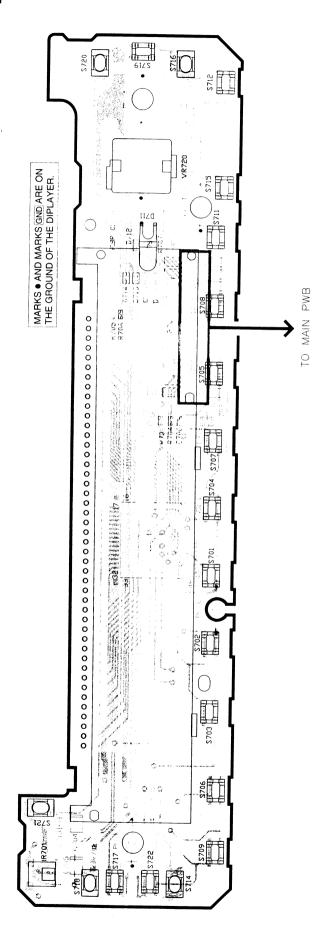


L J1

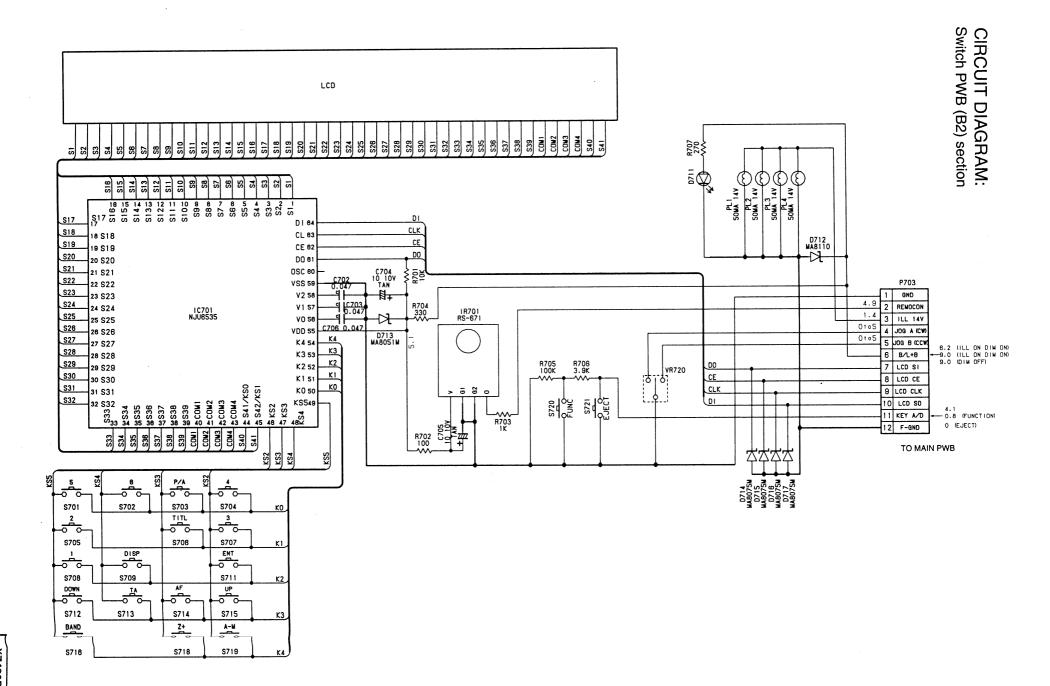
CD PWB(LED-A)

PRINTED WIRING BOARD:

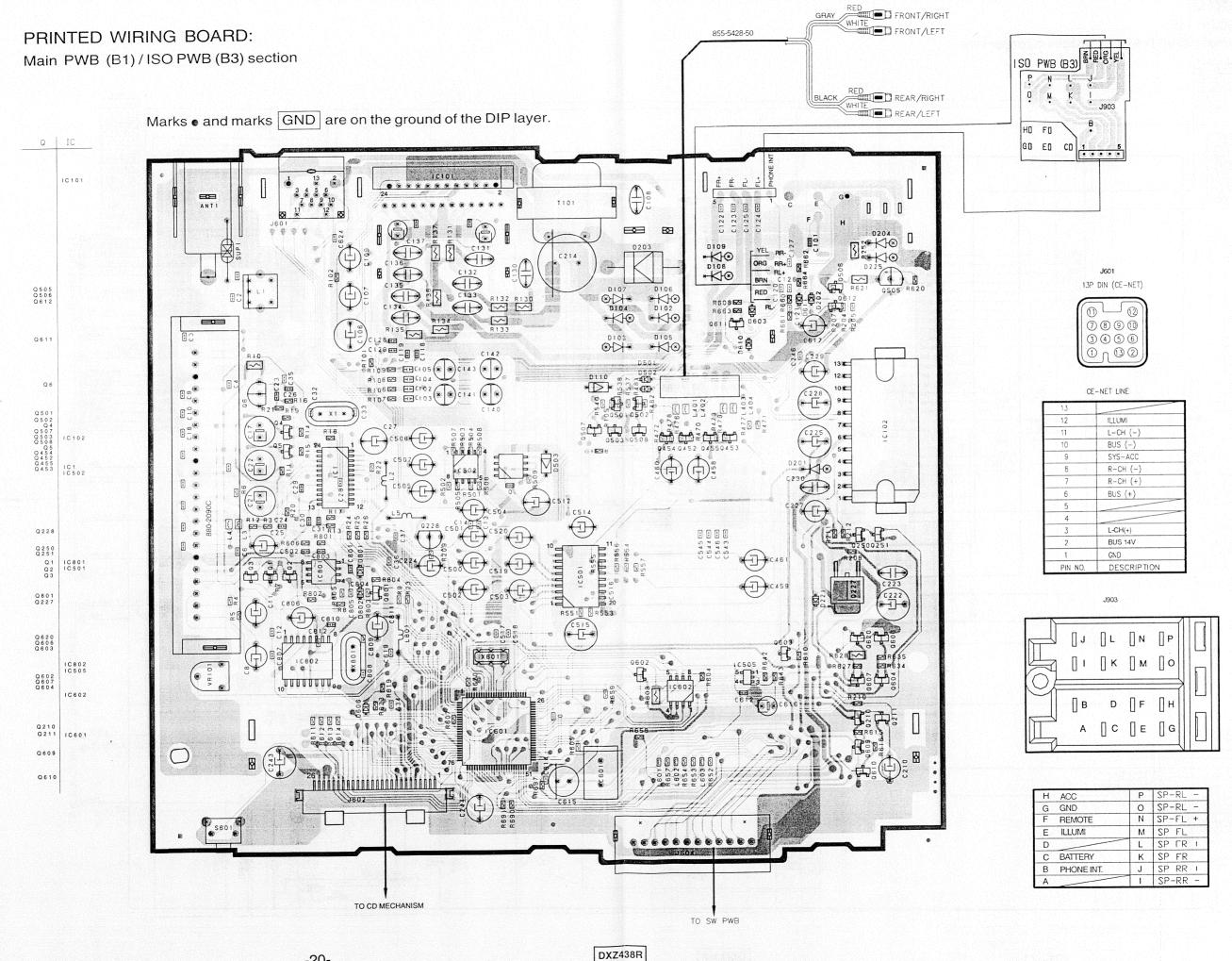
Switch PWB (B2) section







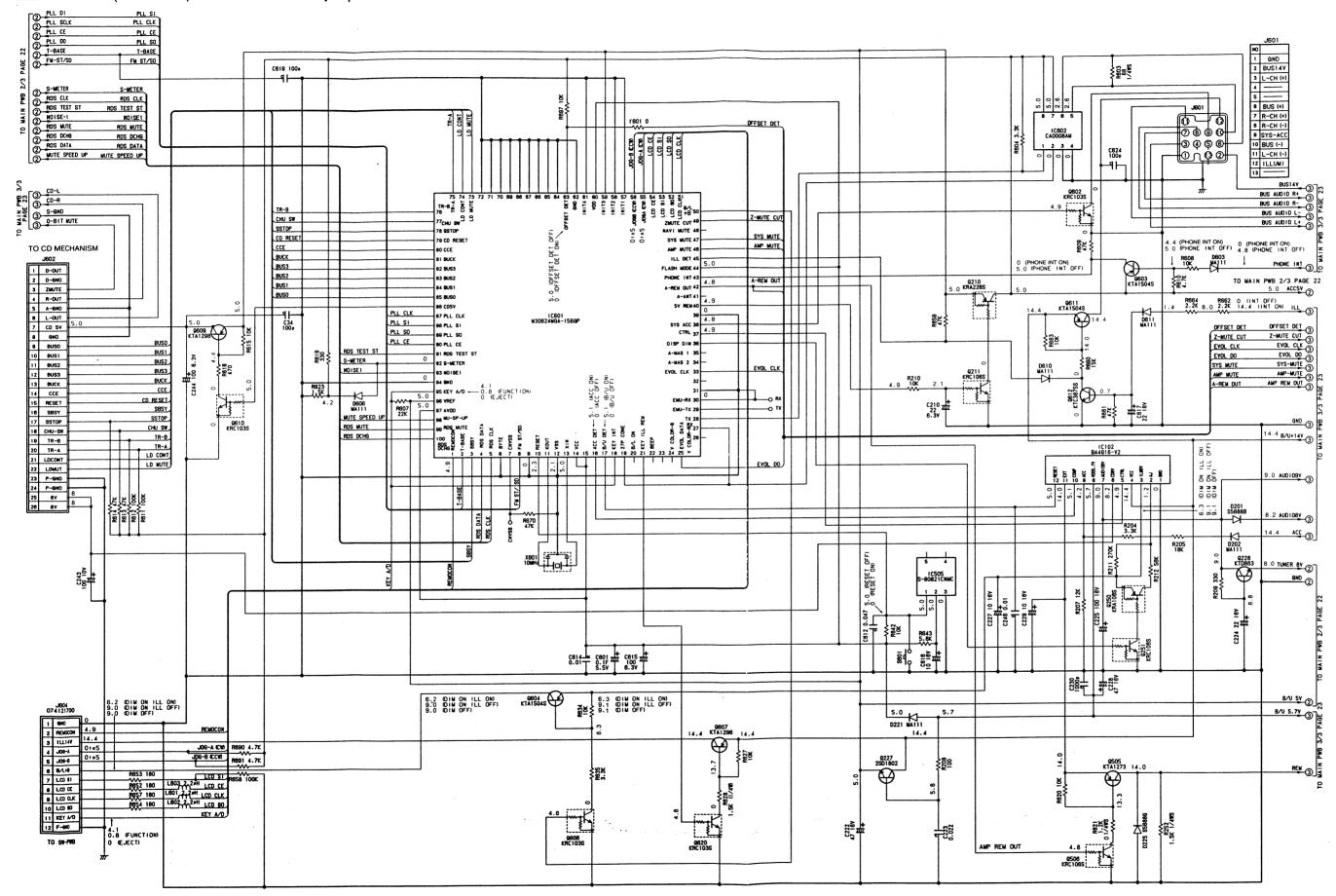
→XZ438R

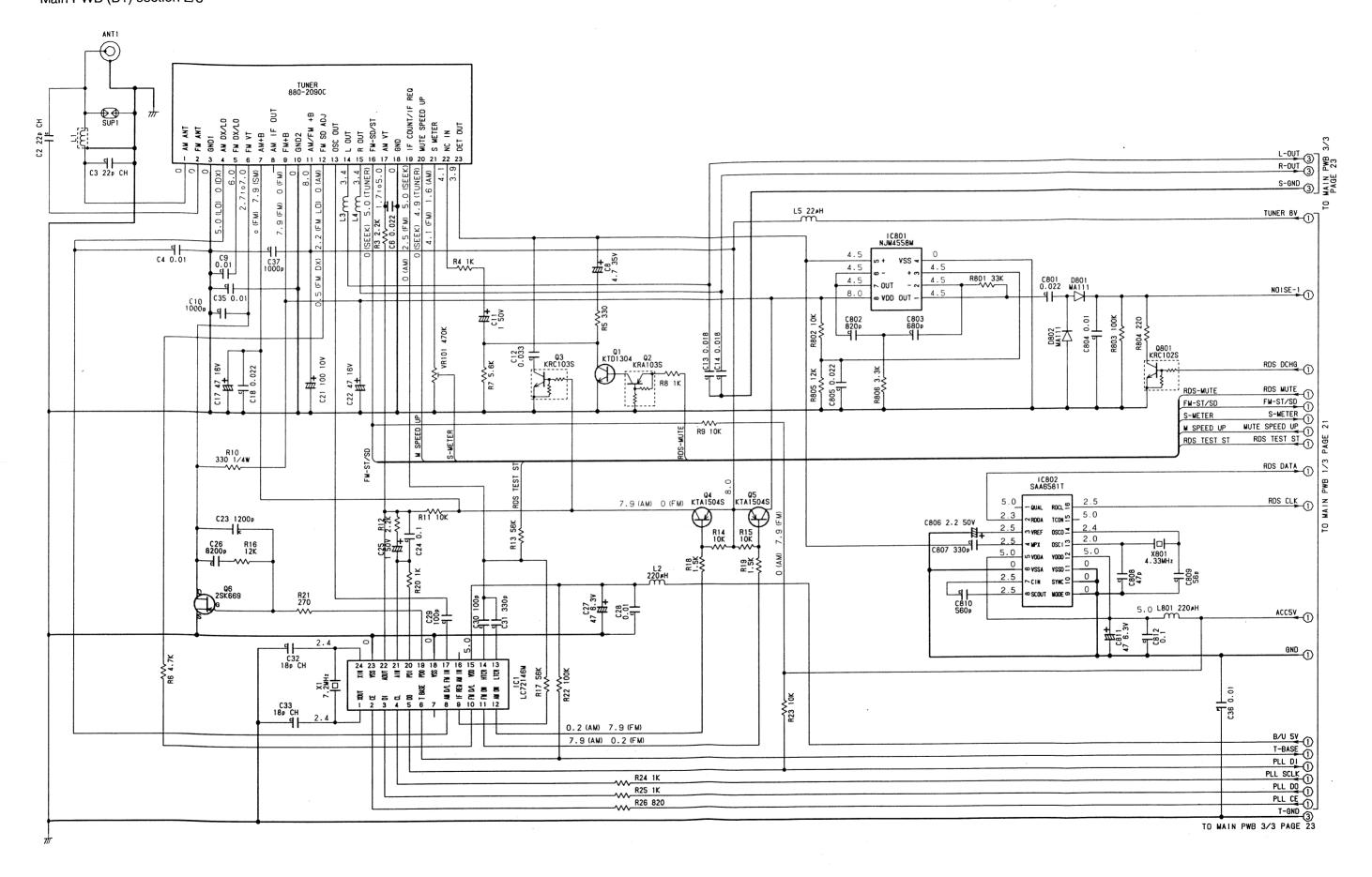


CIRCUIT DIAGRAM:

Main PWB (B1) section 1/3

*REF No. with "r(small letter)" like "r601" means a jumper wire.





CIRCUIT DIAGRAM: *REF No. with "r(small letter)" like "r552" means a jumper wire. Main PWB (B1) section 3/3 X88.52 TO MAIN PWB 1/3 PAGE 21

EVOL CLK

EVOL DO F-R R553 4.7K F-L S-GND S-GND R551 4.7K ______L403 _mL404 O.6 (SYS MUTE ON O (SYS MUTE OFF) R478 330 C501 1 50V #±C502 1 50V CD-L CD-R C515 47 16V 10 16V R479 330 C503 1 50V 0.6 (SYS MUTE ON) 0 (SYS MUTE OFF) C461 22 6.3V C504 R501 10 16V 51K (F) R506 S 15K (F) BUS AUDIO L+

BUS AUDIO L-BUS AUDIO R-BUS AUDIO R+ B PHONE RR+ R508 15K (F) C120 470pc C121 470pc C122 470pc C123 470pc C124 470pc C125 470pc C126 470pc C127 470pc FR-BATT C507 FR+ M FL-E ILL F REM FL+ GND RL-H ACC \$338 \$388 \$ R135 2.2 0.033 R136 2.2 0.033 WW | C136 WW | C137 R137 2.2 0.033 PHONE PHONE INT R134 2.2 1.4 (SYS MUTE ON) O (SYS MUTE OFF) 1) AUD 108V 16 AUD109V 8.9
B/U 5.7V 5.6 D502 MA111 8.3 R538 3.3K BATT Q502 KRA106S E214 2200 2.6 2.6 2.6 D501 MA111 F-R 0 (SYS MUTE ON) 4.8 (SYS MUTE OFF) SYS-MUTE D204 REM S5688B R102 10K ① OFFSET DET C108 0.022 OFFSET DET 1.4 (O-BIT MUTE ON) Q508 O (O-BIT MUTE OFF) KRA106S C107 22 16 ILL 1 0-BIT MUTE 0203 RM4Z T-MUTE CUT 4 (O-BIT MUTE ON) (O-BIT MUTE OFF) O HULL
O AMP REM OUT AMP RI
O AMP-MUTE AMP
O REM 13.9
O BUS14V
D PHONE INT PHONE INT
O GND
O BOLLLAN 4.8 (O-BIT MUTE ON) O (O-BIT MUTE OFF) d GND R540 22K ILI AMP REM OUT AMP-MUTE 0507 KRC103S ACC REM BUS14V 1 B/U+14V 1 S-GND 2 S-GND 2 T-GND TO MAIN PWB 2/3 PAGE 22

DXZ438R